

Characterization of Isometric Particles and Their Suspensions

W. PABST, E. GREGOROVÁ

Department of Glass and Ceramics
Institute of Chemical Technology, Prague
Prague, Czech Republic

CPPS – Characterization of
Particles and Particle Systems



CPPS – Charakterizace
částic a částicových soustav

Size characterization of starch

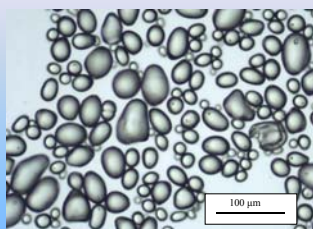


Laser diffraction particle size Fritsch Analysette 22

PABST & GREGOROVÁ · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch

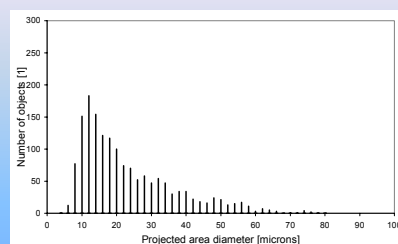


Optical micrograph of native potato starch

PABST & GREGOROVÁ · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch

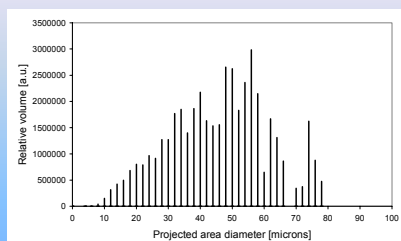


Number-weighted frequency histogram (q_0) of potato starch determined by microscopic image analysis (MIA)

PABST & GREGOROVÁ · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch

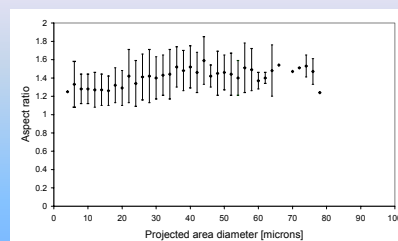


Volume-weighted distribution (q_3) of potato starch (from MIA data via q_0 - q_3 transformation assuming a size-invariant aspect ratio)

PABST & GREGOROVÁ · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch

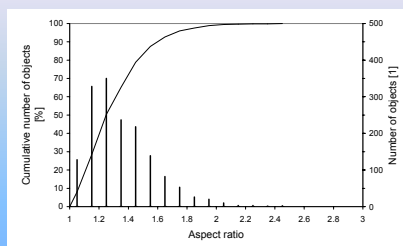


Size dependence of the aspect ratio of potato starch granules (arithmetic mean 1.41 ± 0.09)

PABST & GREGOROVÁ · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch

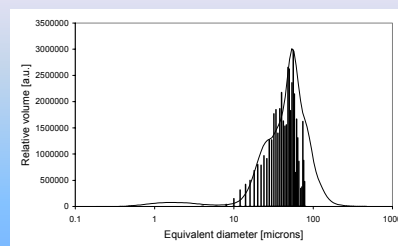


Aspect ratio distribution (cumulative – left, frequency – right) of potato starch (median 1.25, mode 1.25, mean 1.35 ± 0.22)

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch

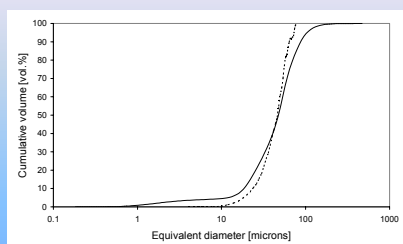


Volume-weighted size distributions of potato starch (q_3 histogram from MIA data, curve measured by LD)

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch

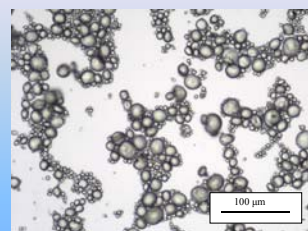


Volume-weighted size distributions of potato starch (q_3 histogram from MIA data, curve measured by LD)

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch

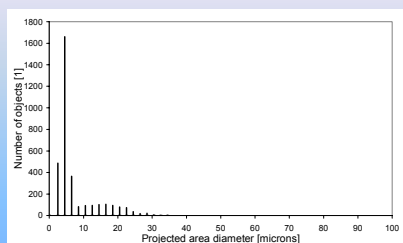


Optical micrograph of native wheat starch

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch

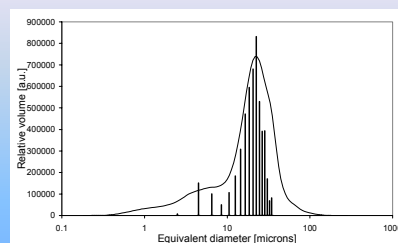


Number-weighted frequency histogram (q_0) of wheat starch determined by MIA

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch

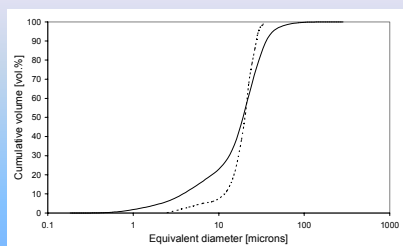


Volume-weighted size distributions of wheat starch (q_3 histogram from MIA data, curve measured by LD)

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch

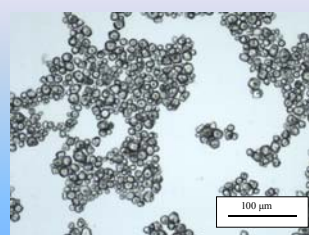


Volume-weighted size distributions of wheat starch (Q_3 cumulative curves; dotted – MIA, solid – LD)

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch

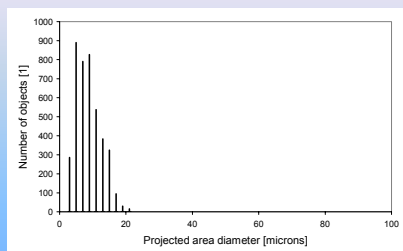


Optical micrograph of native tapioca starch

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch

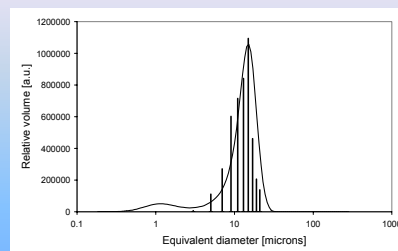


Number-weighted frequency histogram (q_0) of tapioca starch determined by MIA

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch

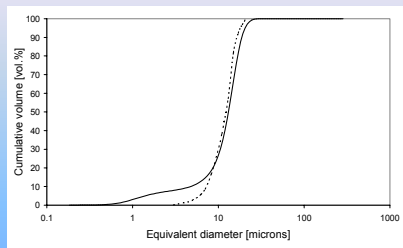


Volume-weighted size distributions of tapioca starch (q_3 histogram from MIA data, curve measured by LD)

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch

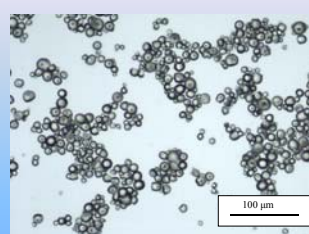


Volume-weighted size distributions of tapioca starch (Q_3 cumulative curves; dotted – MIA, solid – LD)

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch

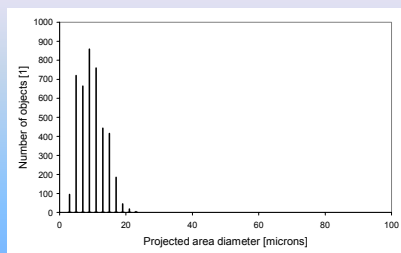


Optical micrograph of native corn starch

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch

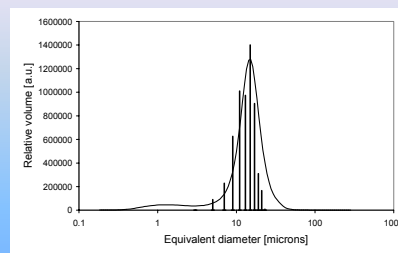


Number-weighted frequency histogram (q_0) of corn starch determined by MIA

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch

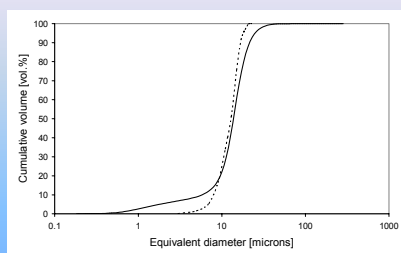


Volume-weighted size distributions of corn starch (q_3 histogram from MIA data, curve measured by LD)

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch

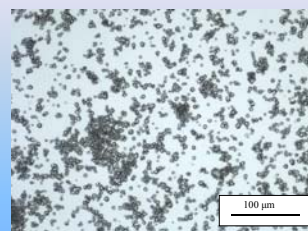


Volume-weighted size distributions of corn starch (Q_3 cumulative curves; dotted – MIA, solid – LD)

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch

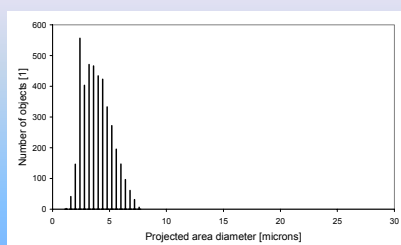


Optical micrograph of native rice starch

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch

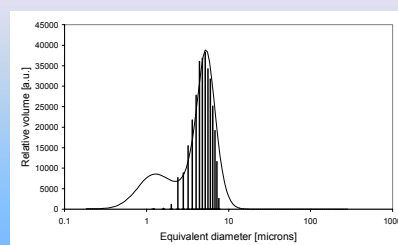


Number-weighted frequency histogram (q_0) of rice starch determined by MIA

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch

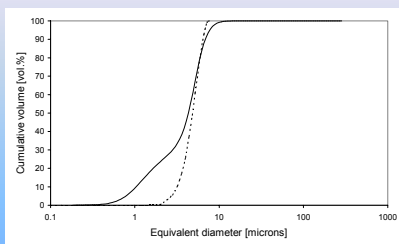


Volume-weighted size distributions of rice starch (q_3 histogram from MIA data; curve measured by LD)

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch

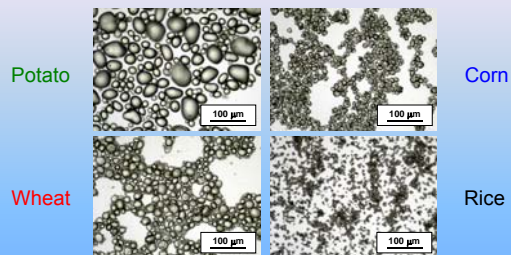


Volume-weighted size distributions of rice starch (Q_3 cumulative curves; dotted – MIA, solid – LD)

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch



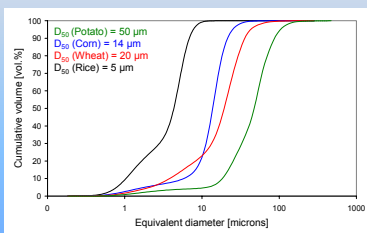
Micrographs of potato starch (top left), corn starch (top right), wheat starch (bottom left) and rice starch (bottom right)

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch

Laser diffraction **particle size distributions** of potato (green), corn (blue), wheat (red) and rice starch (black)

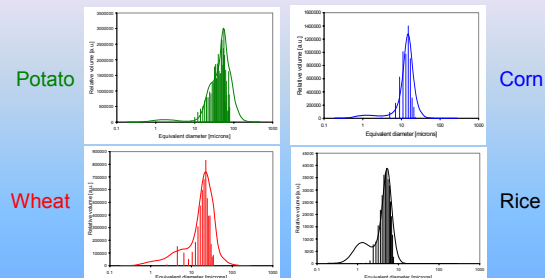


GREGOROVA, PABST, BOHAČENKO: *J. Eur. Ceram. Soc.* **26**, 1121 (2006)

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Size characterization of starch



Particle size distributions of starch measured via laser diffraction (curves) and via microscopic image analysis (histograms)

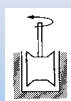
PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Rheology of suspensions



RV 1 (Haake)



Rotational viscometry: RotoVisco 1 (Haake, Germany) with coaxial cylinder sensor Z41 / DIN 53018 (gap 3 mm), shear rates from 0 to 1000 s^{-1} at room temperature 23 ± 1 °C.

Oscillatory rheometry: RheoStress 80 (Haake, Germany) with coaxial cylinder sensor Z40 / DIN 53019 (gap 1 mm or 8 mm) at frequency 1 s^{-1} ; thermostatic heater DC30 (heating 3 °C / min) and cooling unit K15 (cooling 0.5 °C / min).



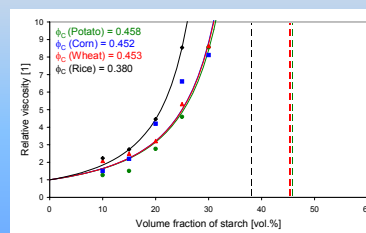
RS 80 (Haake)

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Rheology of suspensions

Relative viscosity of starch suspensions in 60 wt.% sugar solutions in dependence of the starch volume fraction

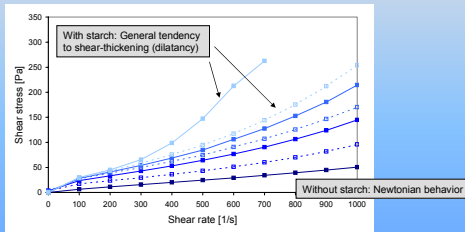


PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Rheology of suspensions

Flow curves of 80 wt.% alumina suspensions with 0, 5, 10, 15, 20, 25 and 30 vol.% starch (from bottom to top)

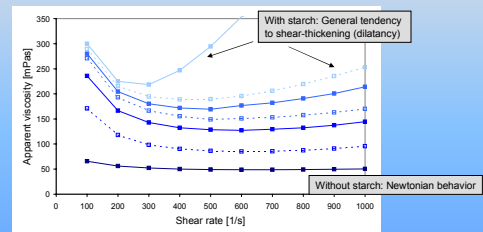


PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Rheology of suspensions

Viscosity curves of 80 wt.% alumina suspensions with 0, 5, 10, 15, 20, 25 and 30 vol.% starch (from bottom to top)

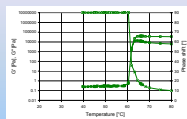


PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)

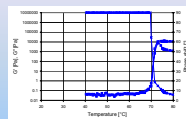


Rheology of suspensions

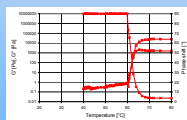
Potato



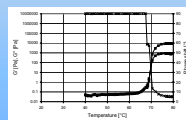
Corn



Wheat



Rice

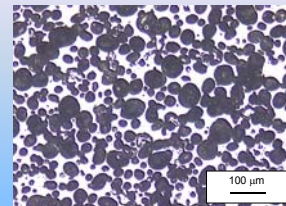


Rheometry of **starch-water suspensions**: storage modulus (empty), loss modulus (full) and phase shift (x)

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Microstructure of ceramics

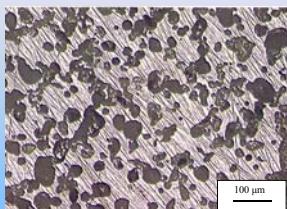


Microstructure of porous alumina ceramics prepared by starch-consolidation casting with potato starch as a pore-forming and body-forming agent

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Microstructure of ceramics

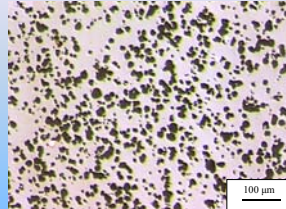


Optical micrograph of zirconia ceramics prepared by SCC from a suspension containing 30 vol.% (based on solids) of potato starch

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Microstructure of ceramics



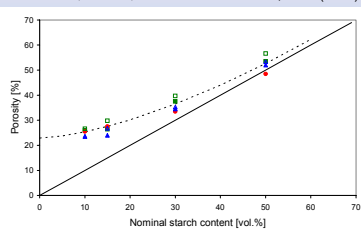
Optical micrograph of zirconia ceramics prepared by SCC from a suspension containing 15 vol.% (based on solids) of corn starch

PABST & GREGOROVA · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Microstructure of ceramics

GREGOROVÁ, ŽIVCOVÁ, PABST: *J. Mater. Sci.* **41**, 6119 (2006)

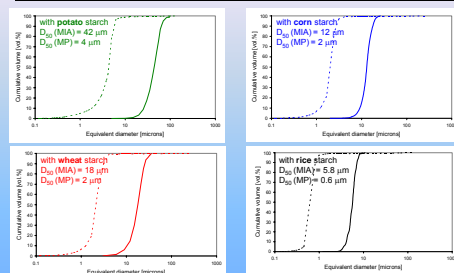


A **nominal starch content of 10 vol. %** results in a **porosity** more than twice this value (25 ± 1 %). Higher porosities approaching 60 % are **difficult to achieve** (require low solids contents to guarantee flowability).

PABST & GREGOROVÁ · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Microstructure of ceramics



Pore size distributions measured via **microscopic image analysis** (MIA, **pore body** size) and **mercury porosimetry** (MP, **pore throat** size).

PABST & GREGOROVÁ · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)



Acknowledgement

Research programme "Preparation and Research of Functional Materials and Material Technologies using Micro- and Nanoscopic Methods", Czech Ministry of Education, Youth and Sports (Grant MSM 6046137302).

Bilateral (Czech-German) Project Based Personnel Exchange Programme (PPP) "Characterization of Anisometric Particles and the Microstructure of Heterogeneous Materials", DAAD / Germany and Academy of Sciences of the Czech Republic (Grant D2 – CZ 21 / 06-07).

Project "Tvorba předmětu – Charakterizace částic a částicových soustav", Czech Ministry of Education, Youth and Sports (Grant FRVŠ 674 / 2007 / F1 / b).

Support is gratefully acknowledged.

PABST & GREGOROVÁ · Department of Glass and Ceramics
Institute of Chemical Technology, Prague (Czech Republic)

